



Technical Data Sheet

Product Number: HGL224234

Product Name: SELF GRAY 24234 HYB.

Chemistry: HYBRID

Date: NOVEMBER 01ST, 2012

Powder Properties

ASTM D5965 (B)	Specific Gravity	1.69 ± 0.05
PCI TECHNICAL BRIEF #8	Theoretical Coverage	113.7 ft ² /lb/mil
	Shelf Life	12 months in climate controlled environment

Film Characteristics

ASTM D523	Gloss @ 60°	80-90%
ASTM D3359 (B)	Adhesion	5B Pass
ASTM D3363	Pencil Test (Scratch Hardness)	2H Pass
ASTM D7091	Recommended Film Thickness	1.8-2.2 mils
PCI TECHNICAL BRIEF #20	PCI Powder Smoothness	5
ASTM D522 (A)	Flexibility Mandrel	1/8"
ASTM D2794	Indirect Impact	160 in/lbs
ASTM D5402	MEK Resistance	25 Double Rubs
ASTM B117	Salt Spray	1,000 hours
ASTM G154	UV Resistance	N.A.

Application

Electrostatic Spray, Cold
Substrate: 0.024 in. CRS
Pretreatment: Bonderite® 1000 , Parcolene® 60

Cure Schedule
(Time at Substrate Temperature)
375 °F @ 3 minutes

Notes

American Standard Testing Method (ASTM)
Powder Coating Institute

This report cannot be altered or changed without the authorization of the Quality Manager.

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