



Technical Data Sheet

Product Number: PNL10153

Product Name: WET BLACK 22106 POL.

Chemistry: POLYESTER TGIC

Date: JUNE 21ST, 2011

Powder Properties

ASTM D5965 (B)	Specific Gravity	1.30 ± 0.05
PCI TECHNICAL BRIEF #8	Theoretical Coverage	147.8 ft ² /lb/mil
	Shelf Life	12 months in climate controlled environment

Film Characteristics

ASTM D523	Gloss @ 60°	90-100%
ASTM D3359 (B)	Adhesion	5B Pass
ASTM D3363	Pencil Test (Scratch Hardness)	HB Pass
ASTM D7091	Recommended Film Thickness	2.0-3.0 mils
PCI TECHNICAL BRIEF #20	PCI Powder Smoothness	7
ASTM D522 (A)	Flexibility Mandrel	1/8"
ASTM D2794	Indirect Impact	160 in/lbs
ASTM D5402	MEK Resistance	25 Double Rubs
ASTM B117	Salt Spray	1,000 hours
ASTM G154	UV Resistance	500 hours

Application

Electrostatic Spray, Cold
Substrate: 0.024 in. CRS
Pretreatment: Bonderite® 1000 , Parcolene® 60

Cure Schedule
(Time at Substrate Temperature)
400 °F @ 10 minutes

Notes

We guarantee that the above referenced product when properly applied and cured, complies with the U.S. Consumer Product Safety Commission "16 CFR Part 1303" including the lead content limit set in the referenced standard (<0.009%).

American Standard Testing Method (ASTM)
Powder Coating Institute

This report cannot be altered or changed without the authorization of the Quality Manager.

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