



Technical Data Sheet

Product Name: MATTE BLACK K20 3409M

Product Code: ENL63409M

Chemistry: EPOXY

December 16, 2021

Powder Properties

ASTM D5965 (B)	Specific Gravity	1.64± 0.05
PCI TECHNICAL BRIEF #8	Theoretical Coverage	117 ft ² /lb/mil
	Shelf Life	12 months in climate controlled environment

Film Characteristics

ASTM D523	Gloss @ 60°	0-10
ASTM D3359 (B)	Adhesion	5B Pass
ASTM D3363	Pencil Test (Scratch Hardness)	2H
ASTM D7091(B)	Recommended Film Thickness	2.0-3.0 mils
PCI TECHNICAL BRIEF #20	PCI Powder Smoothness	N/A
ASTM D522 (A)	Flexibility Mandrel	1/8" PASS
ASTM D2794	Impact (D/R)	60/60 in-lbs
ASTM D5402	MEK Resistance	50 Double Rubs
ASTM B117	Salt Spray	1000 hours

Application

Electrostatic Spray, Cold
Substrate: 0.024 in. CRS
Pretreatment: Bonderite® 1000, Parcolene® 60

Cure Schedule
(Time at Substrate Temperature)
15-Minutes @ 375°F

Notes

This product was design for interior use only.

American Standard Testing Method (ASTM)
Powder Coating Institute (PCI)
This report cannot be altered or changed without the authorization of the Quality Manager.

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