



# Technical Data Sheet

**Product Number: PML30066**

**Product Name: ALMOND 17383**

**Chemistry: Polyester Tgic**

**Date: September 12, 2009**

## *Powder Properties*

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<b>ASTM D5965 (B)</b>	Specific Gravity	1.65± 0.05
<b>PCI TECHNICAL BRIEF #8</b>	Theoretical Coverage	116.5 ft <sup>2</sup> /lb/mil
	Shelf Life	12 months in climate controlled environment

## *Film Characteristics*

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<b>ASTM D523</b>	Gloss @ 60°	55-65
<b>ASTM D3359 (B)</b>	Adhesion	5B Pass
<b>ASTM D3363</b>	Pencil Test (Scratch Hardness)	2H Pass
<b>ASTM D7091</b>	Recommended Film Thickness	2.0-3.0 mils
<b>PCI TECHNICAL BRIEF #20</b>	PCI Powder Smoothness	7
<b>ASTM D522 (A)</b>	Flexibility Mandrel	1/8" Pass
<b>ASTM D2794</b>	Impact (D/R)	140/140 in-lbs
<b>ASTM D5402</b>	MEK Resistance	25 Double Rubs
<b>ASTM B117</b>	Salt Spray	1,000 hours
<b>ASTM G154</b>	UV Resistance	500 hours

## *Application*

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Electrostatic Spray, Cold  
Substrate: 0.024 in CRS  
Pretreatment: Bonderite ® 1000, Parcolene® 60

**Cure Schedule**  
(Time at Substrate Temperature)  
12 min @ 375°F

## *Notes*

American Standard Testing Method (ASTM)  
Powder Coating Institute (PCI)  
This report cannot be altered or changed without the authorization of the Quality Manager.

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