



# Technical Data Sheet

**Product Number:** PNL30041

**Product Name:** VULCAN BLACK 8875 POL.

**Chemistry:** POLYESTER TGIC

**Date:** FEBRUARY 10<sup>TH</sup>, 2005

## *Powder Properties*

---

ASTM D5965 (B)	Specific Gravity	1.60 ± 0.05
PCI TECHNICAL BRIEF #8	Theoretical Coverage	120.1 ft <sup>2</sup> /lb/mil
	Shelf Life	12 months in climate controlled environment

## *Film Characteristics*

---

ASTM D523	Gloss @ 60°	55-65%
ASTM D3359 (B)	Adhesion	5B Pass
ASTM D3363	Pencil Test (Scratch Hardness)	2H Pass
ASTM D7091	Recommended Film Thickness	2.0-3.0 mils
PCI TECHNICAL BRIEF #20	PCI Powder Smoothness	5
ASTM D522 (A)	Flexibility Mandrel	1/8"
ASTM D2794	Indirect Impact	140 in/lbs
ASTM D5402	MEK Resistance	25 Double Rubs
ASTM B117	Salt Spray	1,000 hours
ASTM G154	UV Resistance	500 hours

## *Application*

---

Electrostatic Spray, Cold  
Substrate: 0.024 in. CRS  
Pretreatment: Bonderite® 1000 , Parcolene® 60

**Cure Schedule**  
(Time at Substrate Temperature)  
400 °F @ 10 minutes

## *Notes*

American Standard Testing Method (ASTM)  
Powder Coating Institute

This report cannot be altered or changed without the authorization of the Quality Manager.

### **Vitracoat, Inc.**

2807 Marina Drive Elkhart, IN 46514 Ph: 574-264-6090  
Toll-Free: 888-778-5994 Fax: 574-264-2776 www.vitracoat.com

### **Vitracoat Pinturas en Polvo S.A de C.V.**

Av. Circuito de la Industria Sur 284, Parque Industrial Lerma, C.P. 52000, Estado de Mexico, México, Phone: +(722) 2627000, Fax+(722)2827024  
www.vitracoat.com\*Email:sales@vitracoat.com