



# Technical Data Sheet

**Product Number:** PRT528701

**Product Name:** RUST TEXTURE 28701 POL.

**Chemistry:** POLYESTER TGIC

**Date:** OCTOBER 14<sup>TH</sup>, 2015

## *Powder Properties*

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|                        |                      |   |
|------------------------|----------------------|---|
| ASTM D5965 (B)         | Specific Gravity     | 1.60 ± 0.05                                 |
| PCI TECHNICAL BRIEF #8 | Theoretical Coverage | 120.1 ft <sup>2</sup> /lb/mil               |
|                        | Shelf Life           | 12 months in climate controlled environment |

## *Film Characteristics*

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|                         |                                |                |
|-------------------------|--------------------------------|----------------|
| ASTM D523               | Gloss @ 60°                    | 10-20%         |
| ASTM D3359 (B)          | Adhesion                       | 5B Pass        |
| ASTM D3363              | Pencil Test (Scratch Hardness) | 2H Pass        |
| ASTM D7091              | Recommended Film Thickness     | 3.0-4.0 mils   |
| PCI TECHNICAL BRIEF #20 | PCI Powder Smoothness          | N.A.           |
| ASTM D522 (A)           | Flexibility Mandrel            | 1/8"           |
| ASTM D2794              | Indirect Impact                | 40 in/lbs      |
| ASTM D5402              | MEK Resistance                 | 25 Double Rubs |
| ASTM B117               | Salt Spray                     | N.A.           |
| ASTM G154               | UV Resistance                  | N.A.           |

## *Application*

Electrostatic Spray, Cold  
Substrate: 0.024 in. CRS  
Pretreatment: Bonderite® 1000 , Parcolene® 60

**Cure Schedule**  
(Time at Substrate Temperature)  
356 °F @ 15 minutes

## *Notes*

American Standard Testing Method (ASTM)  
Powder Coating Institute

This report cannot be altered or changed without the authorization of the Quality Manager.

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