



# Technical Data Sheet

**Product Number:** HSL20001

**Product Name:** SILVER 21952 HYB.

**Chemistry:** HYBRID

**Date:** MARCH 24<sup>TH</sup>, 2011

## *Powder Properties*

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|                        |                      |   |
|------------------------|----------------------|---|
| ASTM D5965 (B)         | Specific Gravity     | 1.60 ± 0.05                                 |
| PCI TECHNICAL BRIEF #8 | Theoretical Coverage | 120.1 ft <sup>2</sup> /lb/mil               |
|                        | Shelf Life           | 12 months in climate controlled environment |

## *Film Characteristics*

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|                         |                                |                |
|-------------------------|--------------------------------|----------------|
| ASTM D523               | Gloss @ 60°                    | 90-100%        |
| ASTM D3359 (B)          | Adhesion                       | 5B Pass        |
| ASTM D3363              | Pencil Test (Scratch Hardness) | F Pass         |
| ASTM D7091              | Recommended Film Thickness     | 2.0-3.0 mils   |
| PCI TECHNICAL BRIEF #20 | PCI Powder Smoothness          | 6              |
| ASTM D522 (A)           | Flexibility Mandrel            | 1/8"           |
| ASTM D2794              | Indirect Impact                | 120 in/lbs     |
| ASTM D5402              | MEK Resistance                 | 25 Double Rubs |
| ASTM B117               | Salt Spray                     | 1,000 hours    |
| ASTM G154               | UV Resistance                  | N.A.           |

## *Application*

Electrostatic Spray, Cold  
Substrate: 0.024 in. CRS  
Pretreatment: Bonderite® 1000 , Parcolene® 60

**Cure Schedule**  
(Time at Substrate Temperature)  
375 °F @ 10 minutes

## *Notes*

American Standard Testing Method (ASTM)  
Powder Coating Institute

This report cannot be altered or changed without the authorization of the Quality Manager.

### **Vitracoat, Inc.**

2807 Marina Drive Elkhart, IN 46514 Ph: 574-264-6090  
Toll-Free: 888-778-5994 Fax: 574-264-2776 www.vitracoat.com

### **Vitracoat Pinturas en Polvo S.A de C.V.**

Av. Circuito de la Industria Sur 284, Parque Industrial Lerma, C.P. 52000, Estado de Mexico, México, Phone: +(722) 2627000, Fax+(722)2827024  
www.vitracoat.com\*Email:sales@vitracoat.com