



# Technical Data Sheet

**Product Number: PAL10162**

**Product Name: GOLDEN YELLOW 13085**

**Chemistry: Polyester Tgic**

**Date: May 28, 2007**

## *Powder Properties*

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<b>ASTM D5965 (B)</b>	Specific Gravity	1.65± 0.05
<b>PCI TECHNICAL BRIEF #8</b>	Theoretical Coverage	116.5 ft <sup>2</sup> /lb/mil
	Shelf Life	12 months in climate controlled environment

## *Film Characteristics*

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<b>ASTM D523</b>	Gloss @ 60°	90-100
<b>ASTM D3359 (B)</b>	Adhesion	5B Pass
<b>ASTM D3363</b>	Pencil Test (Scratch Hardness)	2H Pass
<b>ASTM D7091</b>	Recommended Film Thickness	2.0-3.0 mils
<b>PCI TECHNICAL BRIEF #20</b>	PCI Powder Smoothness	3
<b>ASTM D522 (A)</b>	Flexibility Mandrel	1/8" Pass
<b>ASTM D2794</b>	Impact (D/R)	140/140 in-lbs
<b>ASTM D5402</b>	MEK Resistance	25 Double Rubs
<b>ASTM B117</b>	Salt Spray	1,000 hours
<b>ASTM G154</b>	UV Resistance	500 hours

## *Application*

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Electrostatic Spray, Cold  
Substrate: 0.024 in. CRS  
Pretreatment: Bonderite® 1000, Parcolene® 60

**Cure Schedule**  
(Time at Substrate Temperature)  
15 min @ 380°F

## *Notes*

American Standard Testing Method (ASTM)  
Powder Coating Institute (PCI)

This report cannot be altered or changed without the authorization of the Quality Manager.

### **Vitracoat, Inc.**

2807 Marina Drive Elkhart, IN 46514 Ph: 574-264-6090  
Toll-Free: 888-778-5994 Fax: 574-264-2776 www.vitracoat.com

### **Vitracoat Pinturas en Polvo S.A de C.V.**

Av. Circuito de la Industria Sur 284, Parque Industrial Lerma, C.P. 52000, Estado de Mexico, México, Phone: +(722) 2627000, Fax+(722)2827024  
www.vitracoat.com\*Email:sales@vitracoat.com